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Well-elaborated, mechanochemically synthesized Fe-TPP⊂ZIF precursors (Fe-TPP = tetraphenylporphine iron) to atomically dispersed iron–nitrogen species for oxygen reduction reaction and Zn-air batteries

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ABSTRACT

Although atomically dispersed Fe-N species as electrocatalysts often exhibit high activity for oxygen reduction reaction (ORR), the rational design and facile fabrication of single-atom Fe-N species-based catalysts remains a great challenge because of their easy aggregation. Herein, a new precursor of host-guest Fe-TPP⊂r-ZIF (Fe-TPP = tetraphenylporphyrin iron; r-ZIF = zeolitic imidazolate framework with the rho topology) for the first time was elaborately designed and readily prepared by one-pot mechanochemical method, and then was pyrolyzed into Fe-N/C catalysts with no need of solution-based steps and post-ammonia/acid treatments, which greatly simplified the preparation procedures. Owing to the host-guest confinement at the molecular level, the encapsulated Fe centers within interior cavities of r-ZIF host matrix can be effectively isolated during pyrolysis to afford atomically dispersed Fe-N₄ moieties anchored on the carbon matrix. Such a well-elaborated precursor not only endows the final product with the single-atom characteristic, but also with high Fe loading (up to 3.8 wt%) and specific surface area. Benefitting from the outstanding compositional and structural advantages, the resultant Fe-N/C exhibits highly efficient ORR activity with E_{1/2} of 0.895 V in 0.1 M KOH, ~ 50 mV more positive than that of the commercial Pt/C, which is among the top-level ORR electrocatalysts to date. It has excellent stability and displays a negligible change after a 10000-cycle accelerated durability test. Moreover, rechargeable Zn-air batteries were also assembled to demonstrate the practical application of the as-obtained Fe-N/C as air cathode catalyst. Our work may provide an insight into the facile and large-scale production of high-performance and durable non-precious metal catalysts with atomic-level dispersion.

1. Introduction

The electrochemical oxygen reduction reaction (ORR) has attracted extensive interest owing to its importance in renewable and sustainable energy systems, such as metal-air batteries and fuel cells [1–6]. The high cost of the widely used Pt-based catalysts is a key obstacle for their large-scale application [7–9]. As one of the most promising substitutes, iron and nitrogen codoped carbon (Fe-N/C) catalysts exhibit super ORR activity, and the atomically dispersed Fe-N₄ moieties in carbon matrix are considered to be important active sites for the ORR electrocatalysis process, which has been well addressed by many studies [10–13]. Nevertheless, the most commonly used synthesis process of Fe-N/C involves a physical mixing of C, N and Fe precursors followed by an annealing treatment, and some Fe-based byproducts (such as FeNₓ, Fe, Fe₃C) would also be formed inevitably [14–18], thereby leading to a low utilization of the Fe precursors and a low dispersion density of active Fe-N₄ moieties [19]. Thus, the scrupulous design of the precursor to realize accurate fabrication of Fe single-atom catalysts (SACs) becomes particularly important for maximizing the iron atom efficiency and achieving high catalytic performance [20–24]. Although much effort has been devoted to effectively dispersing and isolating single-atom centers, it is still a great challenge to avoid their easy migration and agglomeration.
agglomeration in the synthesis process of SACs [25–27]. In addition, some fabrication processes usually include many tedious procedures such as solution-based synthesis of the precursors [28–31], acid washing [15,32–34], and ammonia post-treatment [28,35,36], which not only produce environmentally harmful waste but also prolong the preparation process. To overcome these problems, a suitable precursor system that can effectively isolate and anchor Fe-N centers, is highly needed for achieving time-saving, environmentally friendly synthesis of atomically dispersed Fe-N/C catalysts with high utilization efficiency of the iron atoms as well as high electrocatalytic activity [31].

Mechanochemistry is featured as a fast, energy efficient and eco-friendly high-yield methodology for promoting reactions between solids [37,38]. Friščič and co-workers have developed some improved mechanochemical approaches for the facile preparation of a number of metal-organic frameworks (MOFs) [39–42]. As we know, the conventional solution-based methods used to prepare MOFs often suffer from typical low-yield and time-consuming issues, greatly limiting their practical applications, whereas the mechanochemical approach can achieve macroscopic scale and facile preparation of MOFs. Among various MOFs, zeolitic imidazolate frameworks (ZIFs) [43], owing to the large interior cages and relatively small windows, are extremely attractive as host matrix for encapsulating and immobilizing large guest molecules [44–46]. With the efficient non-solution synthesis approach of ZIFs in hand, we wish to be able to encapsulate metalloporphyrin complexes into the interior cavities of ZIFs by in-situ host–guest nanoco confinement to form molecular-level integrated precursors (metalloporphyrin⊂ ZIFs). There might be several remarkable advantages for employing such host-guest metalloporphyrin⊂ ZIF complexes as the precursor to prepare Fe-N/C catalysts: (i) Porphyrin architectures contain a high number of nitrogen species, four pyrrolic nitrogen sites, which could act as the anchoring points to strongly stabilize single-atom metals for effective promotion of ORR [47–49]. (ii) Different from uncertain and uncontrollable configurations of Fe centers by direct pyrolysis of iron macrocycle complexes [50–52], the confinement effect of the well-defined cavities of ZIFs could ensure the uniform dispersion and effective isolation of the definite Fe-N4 centers, preventing the aggregation of Fe atoms during the annealing process and accordingly improving the utilization efficiency of iron atoms. (iii) During the high-temperature pyrolyzation process, the sublimed Zn species from ZIFs would lead to the formation of abundant channels in final Fe-N/C product, which is beneficial for the diffusion of reactive species and the exposure of the Fe-Nx active sites, thus further promoting the electrocatalytic properties [31,53–60].

Herein, we for the first time demonstrate the encapsulation of large tetrathenylporphyrin iron (Fe-TPP) molecules into the large interior cages of rho-ZIF (a kind of ZIF with the rho topology) by high-yield mechanochemical method to form the host-guest Fe-TPP⊂ rho-ZIF complexes, which then serve as the precursor experiencing pyrolyzation to form an atomically dispersed Fe-N/C catalyst with the single-atom Fe loading as high as 3.8 wt%. Such a high Fe loading is closely related to the well-elaborated design of the Fe-TPP⊂ rho-ZIF precursor, which can realize the effective isolation of single-iron centers due to the host-guest confinement. In addition, the whole synthesis process did not involve any solution-based steps and post-ammonia/acid treatments, which greatly simplified the preparation procedures of Fe-N/C catalysts. The as-obtained catalyst exhibited highly efficient ORR activity with high E1/2 of 0.895 V in 0.1 M KOH, which is ~50 mV more positive than that of the commercial Pt/C. Additionally, Fe-N/C shows good methanol tolerance and excellent stability, displaying no obvious current change in the presence of 3.0 M methanol or a 10000-cycle accelerated durability test. Moreover, rechargeable Zn-air batteries were also assembled using Fe-N/C as air cathode to demonstrate its practical application.

2. Experimental

2.1. Preparation of materials

2.1.1. Preparation of Fe-TPP⊂ rho-ZIF

Synthetic reactions were performed in an 80 mL zirconia milling pot with 10 mm diameter zirconia balls. 1 mmol of ZnO, 3 mmol of 2-ethylimidazole, 0.0756 mmol of (NH4)2SO4 (~10 mg) and various amounts of Fe-TPP (molar ratios of Fe-TPP/ZnO are 1/20, 1/30 and 1/40, respectively) were put into the pot with adding 200 μL of N,N-diethylformamide (DEF), and then the resultant mixture was milled for 2 × 30 min at 50 Hz to afford a large number of dark green solids, i.e., Fe-TPP⊂ rho-ZIF-1/20, Fe-TPP⊂ rho-ZIF-1/30 and Fe-TPP⊂ rho-ZIF-1/40.

2.1.2. Preparation of Fe-N/C catalysts

The powders of Fe-TPP⊂ rho-ZIF precursors were pyrolyzed in a tube furnace using a programmed heating process at 950 °C for 3 h under N2 atmosphere with a heating rate of 2 °C min−1. Fe-C/N catalysts were obtained when the tube furnace was cooled to ambient temperature naturally, and they are denoted as Fe-N/C-1/20, Fe-N/C-1/30, and Fe-N/C-1/40, respectively. If rho-ZIF was directly pyrolyzed with same reaction conditions, N-doped carbon (denoted as N/C) was obtained.

2.1.3. Preparation of Fe-N/C-mix

1 mmol of ZnO, 3 mmol of 2-ethylimidazole, 0.0756 mmol of (NH4)2SO4 (~10 mg) and 200 μL of DEF were put into the zirconia pot to form molecular-level integrated precursors (metalloporphyrin⊂ ZIFs). The acquired extended X-ray absorption fine structure (EXAFS) data were extracted and processed according to the standard procedures using the ATHENA module implemented in the IFEFFIT software packages [61]. The k3-weighted EXAFS spectra were obtained by subtracting the post-edge background from the overall absorption and then normalizing with respect to the edge-jump step. Subsequently, k2-weighted χ(k) data in the k-space were Fourier transformed to real (R) space using a hanning windows (dk = 1.0 Å−1) to separate the EXAFS

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2.3. Electrochemical measurements

2.3.1. Electrode preparation and ORR tests

All the electrochemical measurements were carried out in a conventional three-electrode system on a CHI760E electrochemical station. A rotating disk electrode (RDE) with a glassy carbon (GC) disk (5 mm in diameter) and a rotating ring-disk electrode (RRDE) with a Pt ring (8.5 mm outer diameter and 6.5 mm inner diameter) and a glassy carbon (GC) disk (5.5 mm diameter) were used as the substrate for the working electrode. Ag/AgCl (KCl, saturated) and a platinum foil (1 cm²) were used as reference and counter electrodes, respectively. 4 mg of catalyst was dispersed in 1 mL of solution containing ethanol and 5 wt% Na2C03 were used as reference and counter electrodes, respectively. 4 mg of catalyst (20 wt% platinum in carbon) with the same amount was also studied. Before tests, Ar/O2 flow was bubbled into the cell for about 30 min to achieve the Ar/O2-saturated solution. The electrochemical experiments were carried out in O2-saturated 0.1 M KOH and 0.5 M H2SO4 electrolytes for ORR, respectively. The cyclic voltammetry (CV) tests were measured with a scan rate of 50 mV s⁻¹. ORR and RDE measurements were performed at various rotating speeds from 400 to 1600 rpm at a scan rate of 10 mV s⁻¹. The electron transfer number (n) was determined by the Koutecky-Levich equation:

\[
J = \frac{1}{J_k} + \frac{1}{J_n} (B \omega) \quad (1)
\]

\[
B = 0.2nFCE_{50}D_0 \frac{v}{v_n} \quad (2)
\]

\[
J_k = nFkC_0 \quad (3)
\]

where J is the measured current density, \(J_k\) is the kinetic current density, \(n\) is the overall number of electrons transferred in oxygen reduction, F is the Faraday constant (96485 C mol⁻¹), \(C_0\) is the bulk concentration of O₂ (1.21 × 10⁻⁶ mol cm⁻³), \(D_0\) is the diffusion coefficient of O₂ in 0.1 M KOH (1.9 × 10⁻⁵ cm² s⁻¹), v is the kinematic viscosity of the electrolyte (0.01 cm² s⁻¹), and k is the electron transfer rate constant.

The yield of HO₂⁻ and the electron transfer number (n) from RRDE measurements were calculated with the following equations:

\[
H_2O_2(\%) = 200 \times \frac{I_5}{I_d + \frac{n}{2}} \quad (4)
\]

\[
n = 4 \times \frac{I_d}{I_d + \frac{n}{2}} \quad (5)
\]

where \(I_5\) is the ring current, \(I_d\) is the disk current and N is the ring collection efficiency (here N = 0.37).

2.3.2. Zn-air batteries

Rechargeable Zn-air batteries in a two-electrode system were assembled according to the following procedures. The electrolyte used for rechargeable zinc-air batteries was 6 M KOH and 0.2 M Zn(Ac)₂ solution; and a polished Zn plate (thickness: 1.0 mm) was used as the anode. The air electrode was prepared by brushing the catalyst onto carbon paper with a loading of 2 mg cm⁻². The assembled rechargeable Zn-air batteries were tested at discharge/charge current densities of 10 mA cm⁻². The cycling test was performed at ambient temperature by the recurrent galvanic pulse method, in which one cycle consists of one five-minute discharge step and one five-minute charge step.

3. Results and discussion

The synthesis of Fe-N/C catalyst involves two non-solution steps of ball-milling and pyrolysis, as illustrated in Scheme 1. Firstly, a powder mixture containing ZnO, 2-ethylimidazole, Fe-TPP, (NH₄)₂SO₄ and trace of DEF were put into the zirconia milling pot, and then were ball-milled using zirconia balls for 2 × 30 min at room temperature to form Fe-TPP⊂rho-ZIF, a kind of Fe-TPP encapsulated host-guest ZIF complex with the rho topology. To remove possible Fe-TPP species adhered to the surface of rho-ZIF, the resultant samples were subjected to Soxhlet extraction for 24 h and they still maintained the intrinsic green color from the guest molecule. Since the initial Fe-TPP/ZnO ratios were selected as 1/20, 1/30 and 1/40, the obtained host-guest complexes are denoted as Fe-TPP⊂rho-ZIF-1/20, Fe-TPP⊂rho-ZIF-1/30 and Fe-TPP⊂rho-ZIF-1/40, respectively.

Fig. 1a shows powder X-ray diffraction (XRD) patterns of all the as-obtained hybrid complexes. It can be seen that all the samples have identical powder XRD peaks that match well with those of the simulated rho-ZIF [62,63] and no diffraction peaks of the aggregated Fe-TPP crystals were observed, preliminarily judging that Fe-TPP has been encapsulated into rho-ZIF. To further confirm this fact, N₂ adsorption−desorption measurements were performed (Fig. 1b). As a typical feature of MOFs, rho-ZIF has abundant porous texture and large surface area. If Fe-TPP molecules occupy some cavities of rho-ZIF, the BET surface area of rho-ZIF inevitable decreases. As expected, the surface areas of the hybrid complexes decrease to 763.5 for Fe-TPP⊂rho-ZIF-1/20, 982.1 for Fe-TPP⊂rho-ZIF-1/30 and 1057.6 m² g⁻¹ for Fe-TPP⊂rho-ZIF-1/40 from 1113.8 m² g⁻¹ of the pristine rho-ZIF. Meanwhile, a moderate decrease of the pore width for Fe-TPP⊂rho-ZIF-1/30 was observed compared with that for the pristine rho-ZIF (Fig. S1), further proving the incorporation of Fe-TPP molecules into the cavities of rho-ZIF. Besides, we also detected the existence of Fe-TPP molecules in Fe-TPP⊂rho-ZIF by UV–vis absorbance measurements since the Fe-TPP molecules have a characteristic main peak at 412 nm (black curve in Fig. 1c). Taking Fe-TPP⊂rho-ZIF-1/30 as an example, when it was immersed into chloroform solution for 4 h, the filtrate is almost colorless and did not exhibit any obvious UV–vis absorbance (blue curve in Fig. 1c and Fig. 1d). Nevertheless, after several drops of acetic acid were added in this chloroform solution to destroy the structure of rho-ZIF, the colorless filtrate became dark green immediately due to the release of Fe-TPP from Fe-TPP⊂rho-ZIF and the characteristic absorption of Fe-
TPP appeared accordingly (red curve in Fig. 1c and Fig. 1d). Thus, all above results suggest that the Fe-TPP molecules are successfully encapsulated in rho-ZIF. To further clarify the feasibility of the encapsulation process at the molecular level, the commonly used sod-type ZIF-8 was synthesized under the similar conditions by using 2-methylimidazole as the linker instead of 2-ethylimidazole to encage Fe-

Fig. 1. (a) Powder XRD patterns of the series of FeTPP⊂rho-ZIF. (b) N₂ adsorption–desorption isotherms of pristine rho-ZIF and the series of Fe-TPP⊂rho-ZIF. (c) UV–vis spectra in chloroform solution: Fe-TPP solution (black line), filtrate of Fe-TPP⊂rho-ZIF-1/30 (blue line) and filtrate of Fe-TPP⊂rho-ZIF-1/30 after adding acetic acid (red line). (d) Washed samples of Fe-TPP⊂rho-ZIF-1/30 (1: in chloroform solution; 2: in chloroform solution with the addition of acetic acid) and Fe-TPP/sod-ZIF (3: in chloroform solution; 4: in chloroform solution with the addition of acetic acid). (e) Fe-TPP molecule, sod- and rho-ZIF cages from single-crystal XRD structure with ZnN₄ pink tetrahedra (double-sided arrows indicate their sizes). (f) TEM image of FeTPP⊂rho-ZIF-1/30.

Fig. 2. (a) Powder XRD pattern of Fe-N/C-1/30. (b) N₂ adsorption/desorption isotherms of Fe-N/C-1/30. (c) TEM image, (d) STEM image and corresponding elemental mappings of Fe-N/C-1/30. (e) HAADF-STEM image and enlarged image of Fe-N/C-1/30. Atomically dispersed Fe centers are highlighted by red circles.
TPP molecules. As expected, the Fe-TPP species were only physically mixed in the as-synthesized sod-type ZIF-8 sample and they can be thoroughly removed by a simple washing procedure, only leaving the yellowish pristine ZIF-8 solids (Fig. 1d and Fig. S2). This phenomenon can be explained by the fact that the relatively small interior cage of sod-type ZIF (~12 Å) [43] cannot accommodate large Fe-TPP molecule (~17.2 Å), whereas ZIFs with rho topology have larger cavities (~22 Å) that match well with the Fe-TPP molecule [60,61] (Fig. 1e). These experimental and analytical results not only demonstrate that the original ordered and porous structure of rho-ZIF remains unchanged after host-guest hybridization, but also further confirm that Fe-TPP molecules indeed occupy the interior cages of rho-ZIF. The occupancies of the Fe-TPP molecule in each cage of rho-ZIF determined by inductively coupled plasma atomic emission spectroscopy (ICP-AES) tests, are 0.82 for Fe-TPP⊂rho-ZIF-1/20, 0.61 for Fe-TPP⊂rho-ZIF-1/30, and 0.54 for Fe-TPP⊂rho-ZIF-1/40, respectively, which fit well with the change trend of BET values discussed above. Although the Fe-TPP⊂rho-ZIF complexes were prepared in a mechanochemical method, the obtained materials still showed relatively regular polyhedron morphology (Fig. 1f and Fig. S3). More importantly, the mechanochemical synthesis of the host-guest Fe-TPP⊂rho-ZIF complexes needs only traces of organic liquid, tens of minutes, room temperature and small reaction space, and therefore it is demonstrated to be a facile, highly efficient and scalable fabrication process.

As a representative example, Fe-TPP⊂rho-ZIF-1/30, synthesized with the initial Fe-TPP/ZnO molar ratio of 1/30, was transformed into N-doped porous carbon (Fe-N/C-1/30) by pyrolysis at 950 °C under N2 atmosphere. Other samples obtained at different pyrolysis temperatures also with Fe-TPP⊂rho-ZIF-1/30 as the precursor have similar XRD pattern with Fe-N/C-1/30 (Fig. S4). The XRD pattern of Fe-N/C-1/30 in Fig. 2a shows two broad diffraction peaks centered at 25.3° and 43.7°, which are related to the partially graphitic carbon, and no characteristic peaks of Zn species and aggregated Fe-containing species appear. The presence of graphitized carbon has been further confirmed by Raman spectrum (Fig. S5). At such a high pyrolysis temperature (950 °C), the in-situ formed Zn species from ZIFs have sublimed, which has been well demonstrated in many literatures [53–58]. The as-prepared Fe-N/C-1/30 inherits highly porous structure of the precursor with BET surface area as high as 1009 m² g⁻¹ (Fig. 2b), which can be partially attributed to the sublimation of the in-situ formed Zn species during the pyrolyzation of ZIFs. The gradual increase of the BET surface area for the samples (Fe-N/C-1/20, Fe-N/C-1/30, and Fe-N/C-1/40) further confirms that the in-situ formed Zn species act as the pore-forming agent (Fig. S6). Moreover, ICP-AES demonstrated that the iron loading of Fe-N/C-1/30 was up to 3.8 wt%. The combination of high iron loading and abundant porosity is favorable for exposing numerous Fe-N active moieties that are essential for the high activity of Fe-N/C as the ORR catalyst. It should be noted that neither assistant reagents nor post-ammonia and -acid treatments were used in preparing Fe-N/C, which demonstrates that our method is a facile and environmentally friendly fabrication process.

The morphology and microstructure of Fe-N/C-1/30 were characterized by electron microscopy techniques. In good agreement with the XRD results, no visible iron-containing species in the form of particles or other shapes were observed in TEM image (Fig. 2c). Meanwhile, the elemental mapping images (Fig. 2d) indicate that C, N and Fe elements are uniformly distributed over the entire particles. These observations imply that numerous iron moieties may be highly dispersed in the form of tiny clusters or single atoms. Furthermore, the aberration-corrected high angle annular dark-field scanning transmission electron microscope (HAADF-STEM) image at an atomic resolution presented in Fig. 2e shows a large number of bright dots on the carbon
matrix (highlighted by red circles), clearly indicating the existence of densely and atomically dispersed Fe species. Additional HAADF-STEM images (Fig. S7) of Fe-N/C-1/30 at different regions further prove the fairly homogenous dispersion of the Fe atoms and almost no clusters or small particles are observed in the vicinity of the single atoms.

The local and electronic structures of Fe-N/C-1/30 in atomic level were further investigated by X-ray absorption near-edge structure (XANES) and extended X-ray absorption fine structure (EXAFS). As shown in Fig. 3a, the XANES curve discloses that the near-edge absorption energy of Fe-N/C-1/30 locates between those of Fe₂O₃ and Fe foil, implying that the valence state of the atomically dispersed Fe moieties is between 3 and 0. Meanwhile, the pre-edge peak at ∼7115 eV for Fe-N/C-1/30, which is different from those of Fe foil and Fe₂O₃ in intensity, shape, and position, can be assigned to Fe 1s→3d transition, a quadruple allowed transition, and it has been considered as a possible fingerprint of the Fe-N₄ square-planar structure [31,64]. The EXAFS curve for Fe-N/C-1/30 presents a primary peak located at ∼1.5 Å, which corresponds to the Fe-N(O) scattering path, and no obvious Fe-Fe peak (∼2.25 Å) was detected (Fig. 3b), indicating that the Fe species are atomically dispersed in the as-obtained product. A least-squares fitting was carried out to further obtain quantitative structural parameters of Fe in Fe-N/C-1/30, such as the fitting parameters (Table 1) and the fitting curves in r-space (Fig. 3c) and k-space (Fig. 3d). The coordination number of Fe was about 5 and the mean bond length was ca. 2.0 Å. On the basis of the above analysis, the local atomic structure around Fe was constructed, and it indicates that the isolated Fe atom was four-coordinated by N atoms and one O₂ molecule might be adsorbed on the Fe atom in perpendicularly to Fe-N₄ plane as shown in the inset of Fig. 3c.

The chemical states of elements in Fe-N/C-1/30 sample were also examined with X-ray photoelectron spectroscopy (XPS). The survey XPS spectrum for Fe-N/C-1/30 confirms the presence of Fe, C, N, and O elements (Fig. S8a). The high-resolution Fe 2p spectrum exhibits an evident signal at around 7110 eV, which can be assigned to the Fe species of Fe-N₄ configuration (Fig. S8b) [65,66]. For comparison, a control sample (denoted as Fe-N/C-mix) was prepared by physically mixing pristine Fe-TPP with Fe-N/C-1/30 surface that prevents the loss of Fe-N₄ sites, since the dissociation of SCN⁻ adsorbed on the surface of Fe-N/C-1/30 is negligible. After 30000 s reaction, the as-prepared Fe-N/C-1/30 exhibits a negligible decrease of E₁/₂, showing the outstanding ORR half-cell performance and good OER stability, with a transfer number (n) was calculated to be ∼3.92, very close to the ideal value of 4.0 for Pt/C. The formation of peroxide species (HO₂⁻) on Fe-N/C-1/30 during the ORR was further monitored by rotating ring-disk electrode (RRDE) measurements. Based on the recorded data of ring and disk current, the yield of HO₂⁻ is below 7.5% in the whole potential range, while the n value of electron-transfer number is ∼4.0 (Fig. S12 and Fig. S13). This is consistent with the result obtained from the K-L plots, suggesting the ORR process catalyzed on Fe-N/C-1/30 follows the four electron pathway ideally.

The ORR activity of the catalysts was firstly investigated in O₂-saturated 0.1 M KOH solution at a rotation speed of 1600 rpm and the applied potential of 0.75 V (Fig. 4d). After 3000 s reaction, the as-prepared Fe-N/C-1/30 exhibits a good durability with 94.8% of the original current density maintained, significantly higher than 83.6% for the commercial Pt/C catalyst, which demonstrates a negligible degradation of surface active sites on Fe-N/C-1/30. The stability of Fe-N/C-1/30 was also evaluated by cycling the catalyst between 0.6 and 1.0 V at a sweep rate of 50 mV s⁻¹ in O₂-saturated 0.1 M KOH and 0.5 M H₂SO₄ solution, respectively. After 10000 continuous cycles (Fig. 4e and f), the LSV curve of Fe-N/C-1/30 shows a negligible decrease of E₁/₂, showing the outstanding durability of Fe-N/C-1/30 in both alkaline and acid solutions.

To examine the fuel crossover effect, methanol tolerance was investigated by instantaneously adding 3 M methanol during the durability measurement of Fe-N/C-1/30 and Pt/C. After the addition of methanol, there was little crossover effect that can be observed from the CV curve on Fe-N/C, implying the inactivity of Fe-N/C-1/30 toward methanol oxidation (Fig. 5a). However, for the CV curve of Pt/C, the ORR peak vanishes and the typical oxidation peak of methanol appears after the introduction of methanol (Fig. S15). The above results demonstrate that Fe-N/C-1/30 has good tolerance to methanol crossover. In addition, it is well known that SCN⁻ ion has a high affinity to iron centers and can poison isolated Fe-N₄ sites in electrocatalytic process [66–68]. As shown in Fig. 5b, the E₁/₂ of Fe-N/C-1/30 decreases significantly by about 130 mV after the addition of 0.01 M NaSCN into O₂-saturated 0.5 M H₂SO₄. When the electrode was rinsed with deionized water and then re-evaluated in 0.1 M KOH solution, the ORR polarization curve gradually positively shifted and finally recovered to the original level (Fig. 5c). This phenomenon is attributed to the recovery of Fe-N₄ sites, since the dissociation of SCN⁻ adsorbed on the surface of Fe-N/C-1/30 occurs in alkaline solution (Fig. S16). Based on the above results, it can be deduced that the excellent ORR activity of Fe-N/C-1/30 originates from the isolated Fe-N₄ moieties.

The oxygen evolution reaction (OER) activity and stability of Fe-N/C-1/30 were also evaluated in O₂-saturated 1 M KOH solution (Fig. S17). Despite only moderate activity, Fe-N/C-1/30 shows a good stability at the current density of 10 mA cm⁻² for ∼12 h. Encouraged by the outstanding ORR half-cell performance and good OER stability,
rechargeable zinc-air batteries were assembled using the as-prepared Fe-N/C-1/30 catalyst as the active air-electrode material. An open circuit potential of 1.525 V is detected for the Fe-N/C-based zinc-air battery, suggesting Fe-N/C-1/30 performs as a good electrocatalyst under practical conditions (Fig. S18). As shown in Fig. 5d, the maximum power density of the Fe-N/C-1/30-based zinc-air battery is determined to be 121.8 mW cm$^{-2}$, which is comparable to that of the Pt/C-based counterpart (~ 132 mW cm$^{-2}$). Typical galvanostatic discharge curves in Fig. 5e illustrate the voltage of 1.40 V at current density of 2 mA cm$^{-2}$ and 1.32 V at 5 mA cm$^{-2}$ for 2 h, showing little voltage decay during the

![Image]

Fig. 4. (a) LSV curves of ORR on Fe-N/C-1/30, Fe-N/C-mix and Pt/C at 1600 rpm with a scan rate of 10 mV s$^{-1}$. (b) LSV curves of Fe-N/C-1/30 at various rotation rates. (c) K-L plots at different electrode potentials of Fe-N/C-1/30. (d) Normalized current-time (i-t) chronoamperometric responses of Fe-N/C-1/30 and Pt/C (20%) at 0.75 V for 30,000 s in O$_2$ saturated 0.1 M KOH solution at a rotation rate of 1600 rpm. ORR polarization curves before and after 10k potential cycles at a scan rate of 50 mV s$^{-1}$ in O$_2$ saturated 0.1 M KOH solution (e) and 0.5 M H$_2$SO$_4$ solution (f).

![Image]

Fig. 5. (a) CVs of Fe-N/C-1/30 in O$_2$-saturated 0.1 M KOH without and with 3 M methanol. ORR polarization curves of (b) Fe-N/C-1/30 before and after the addition of 0.01 M NaSCN in 0.5 M H$_2$SO$_4$ at 1600 rpm with a scan rate of 10 mV s$^{-1}$, and (c) SCN$^-$ poisoned Fe-N/C-1/30 in 0.1 M KOH. Characteristics of Fe-N/C-1/30 electrocatalyst based Zn-air batteries (catalyst loading: 2.0 mg cm$^{-2}$; anode: zinc foil): (d) Polarization and power density curves of the Zn-air batteries with different catalysts. (e) Galvanostatic discharge curves. (f) Galvanostatic discharge-charge cycling curves at 10 mA cm$^{-2}$ of Zn-air batteries with the Fe-N/C-1/30 as catalyst.
test. Moreover, cycle performance of the assembled battery has also been evaluated and it only exhibits a slight performance decline with a small increase in the potential gap by 0.063 V after 50 cycles (Fig. 5f).

Instead of Fe-TPP, simple iron salts such as ferrous oxalate and ferric acetylacetonate were also used as iron sources to prepare Fe-N/C materials by this non-solution method. Unfortunately, Fe centers were seriously aggregated and the obtained Fe-N/C materials showed very poor electrochemical activity (Fig. S19). Thus, the macrocyclic structure of Fe-TPP molecules guarantees the isolation of the atomic Fe moieties during the pyrolysis process, preventing the formation of Fe-containing particles. Besides, initial Fe-TPP/ZnO molar ratios from 1/1 to 1/30. Despite different BET surface areas, three Fe-N/C catalysts all show high ORR activity (Fig. S10), which is in accordance with their high iron loadings (4.1 wt% for Fe-N/C-1/20, 3.8 wt% for Fe-N/C-1/30 and 3.2 wt% for Fe-N/C-1/40). This result implies that abundant active sites play a crucial role in the ORR catalysis process in this system.

4. Conclusion

By one-pot mechanochemical method, Fe-TPP molecules can be encapsulated into the large interior cages of rho-ZIF to form host-guest Fe-TPP⊂ rho-ZIF complexes with high yield. As precursors, Fe-TPP⊂ZIF complexes were then pyrolyzed into Fe-N/C catalysts with no need of solvent washing, post-ammonia- and acid-treatments, which greatly simplified the preparation procedures. Owing to the host-guest confinement effect, Fe centers are effectively isolated during pyrolysis and atomically dispersed in form of Fe-N active sites on the carbon matrix, which was confirmed by electron microscope and X-ray absorption fine structure techniques. Moreover, the catalyst showed excellent ORR activity, good methanol tolerance and high durability. Our work may provide an insight into the facile and large-scale production of high-performance and stable non-precious metal catalysts with atomic-level dispersion.  

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Appendix A. Supporting information

Supplementary data associated with this article can be found in the online version at doi:10.1016/j.nanoen.2018.07.033.

References

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